



FINISHED FOOD SPECIFICATION SHEET

Effective Date: 2021-02-24	Document: 21.03.08	Item Number: 19442
Supersedes Date: N/A	Program: 21.0 Specification Program	Market: USA and Canada
Date Validated: 2021-02-24	Location: Corporate	Country of Origin: Canada
	Controlled Copy	

Food Name:	Baked Sliced Margarine Croissants, Closed/Croissants à la margarine tranchés cuits au four, Fermés		
Finished Food:	Baked Sliced Margarine Croissants, Closed/Croissants à la margarine tranchés cuits au four, Fermés		
Brand / Customer:	La Francaise	Sub Brand:	N/A



Food Item Description

La Francaise 2 oz baked margarine croissant that is flakey and golden brown. There is additional structure built into the croissant so that this conveniently sliced croissant can be used as a sandwich carrier with ease. It is ready to be enjoyed after proper thawing.

La Francaise 2 oz de croissant à la margarine cuite au four qui est floconneux et brun doré. Il y a une structure supplémentaire intégrée dans le croissant afin que ce croissant tranché de manière pratique puisse être utilisé comme un support de sandwich avec facilité. Il est prêt à être dégusté après une décongélation adéquate.

* Images provided for reference only. Actual item size and dimensions may be different.

Individual Food Specification

Net Weight of Individual Packaged Unit:

2 oz	57 g
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Raw Piece Weight	Prepared Piece Weight		
N/A oz	2 oz		
Baked Item Dimensions			
	Minimum	Target	Maximum
Length (")	4.02	4.29	4.57
Width (")	3.98	4.21	4.45
Height (")	1.65	1.77	1.89
Circumference (")	N/A	N/A	N/A
Diameter (")	N/A	N/A	N/A
Weight (oz)	1.89	2	2.13

Raw Piece Weight	Prepared Piece Weight		
N/A g	57 g		
Baked Item Dimensions			
	Minimum	Target	Maximum
Length (cm)	10.2	10.9	11.6
Width (cm)	10.1	10.7	11.3
Height (cm)	4.2	4.5	4.8
Circumference (cm)	N/A	N/A	N/A
Diameter (cm)	N/A	N/A	N/A
Weight (g)	53.6	57	60.4

Prepared By: Tracy Ramirez, Manager, FSQA - Regulatory



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PACKAGING

FDA Product Code: 03 D M T 14

Facility ID: 1069065

USDA Establishment: N/A

Customer Code: N/A

Packaging Format: 2 layers with 25 croissants separated by brown wax paper are packed per food grade polyethylene liner bag. Two bags (50 croissants each) are separated by a cardboard divider and packed into a corrugated shipping case.

Bag	Package Type:	Bag	Food Contact Surface:	Plastic, synthetic - G
	Pieces per Bag :	50	UPC/GTIN:	N/A
	Bag Dimensions:	N/A " L X N/A " W X N/A " H	Bag Cube (Cu. Ft.):	N/A
	Bag Gross Wt. :	N/A lbs N/A kg	Bag Net Wt. :	6.25 lb (2.8349 kg)
Case	Net Wt. statement:	N/A		
	Package Type:	Case	UPC/GTIN:	10013087194422
	Bag per Case :	2	Pieces per Case :	100
	Case Dimensions:	22.625 " L X 15.875 " W X 9.75 " H	Case Cube (Cu. Ft.):	2.027
	Case Gross Wt. :	14.153 lb (6.419 kg)	Case Net Wt. :	12.5 lb (5.67 kg)
	Net Wt. statement:	2 BAGS/SACS X 50 - 2 oz (57 g) CROISSANTS, NET WT/POIDS NET 12.5 lb (5.67 kg)		
	Cases per Row (Ti):	5		
	Rows per Pallet (Hi):	9		
	Cases per Pallet:	45		



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ALLERGENS AND SENSITIVE INGREDIENTS

Eggs :	Contains
Gluten :	Contains
Allergens Gluten Explained :	Wheat
Milk :	Contains
Soy :	Contains
Wheat :	Contains
Wheat Gluten (Canada) :	Contains



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INGREDIENT STATEMENT

Ingredient Statement for US Labeling

Ingredients: Enriched flour (wheat flour, niacin, iron, ascorbic acid added as a dough conditioner, thiamine mononitrate, riboflavin, enzyme, folic acid), Water, Margarine (fractionated palm and palm oil, canola oil, water, sugar, soy lecithin, monoglycerides, citric acid, natural flavor, vitamin A palmitate, vitamin D3, beta-carotene [color]), Sugar, Yeast, Contains 2% or less of: High fructose corn syrup (contains sulfites), Salt, Egg whites, Calcium propionate (preservative), Dough conditioners (enzymes, ascorbic acid, L-cysteine hydrochloride), Sunflower oil, Natural flavor (contains milk).

Contains: Eggs, Milk, Soy, Wheat.

Made in a facility that also processes: Almonds, Hazelnuts, Pecans, Sesame.

French Translation of Ingredient Statement for US Labeling

Ingrédients : Farine enrichie (farine de blé, niacine, fer, acide ascorbique ajouté comme conditionneur de pâte, mononitrate de thiamine, riboflavine, enzyme, acide folique), Eau, Margarine (l'huile de palme fractionnée et l'huile de palme, huile de canola, eau, sucre, lécithine de soja, monoglycérides, acide citrique, arôme naturel, palmitate de vitamine A, vitamine D3, bêta-carotène [colorant]), Sucre, Levure, Contient 2% ou moins de : Sirop de maïs riche en fructose (contient des sulfites), Sel, Blancs d'oeufs, Propionate de calcium (agent de conservation), Conditionneurs de pâte (enzymes, acide ascorbique, chlorhydrate de L-cystéine), Huile de tournesol, Arôme naturel (contient lait).

Contient : Oeufs, Lait, Soja, Blé.

Ce produit est fabriqué dans une usine qui utilise : Amandes, Noisettes, Pacanes, Sésame.



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INGREDIENT STATEMENT

Ingredient Statement for CANADIAN Labeling (English)

Ingredients: Enriched wheat flour, Water, Modified palm and palm oil margarine (contains soy), Sugars (sugar, glucose-fructose [contains sulphites]), Yeast, Salt, Liquid egg whites, Calcium propionate, Natural flavour (contains milk), Sunflower oil, Xylanase, Ascorbic acid, Lipase, Amylase, L-cysteine hydrochloride.

Contains: Eggs, Milk, Soy, Wheat.

May contain: Almonds, Hazelnuts, Mustard, Pecans, Sesame, Sulphites.

Ingredient Statement for CANADIAN Labeling (French)

Ingédients : Farine de blé enrichie, Eau, Margarine d'huile de palme modifiée et d'huile de palme (contient soja), Sucres (sucre, glucose-fructose [contient des sulphites]), Levure, Sel, Blancs d'oeufs liquides, Propionate de calcium, Arôme naturel (contient lait), Huile de tournesol, Xylanase, Acide ascorbique, Lipase, Amylase, Chlorhydrate de L-cystéine.

Contient : Oeufs, Lait, Soja, Blé.

Peut contenir : Amandes, Noisettes, Mustard, Pacanes, Sésame, Sulphites.



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CN Statement

Not applicable.



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NUTRITION VALUES

Unrounded Nutritional Information - Baked

Nutrients	Per Serving	Per 100g	Nutrients	Per Serving	Per 100g	Nutrients	Per Serving	Per 100g
Gram Weight (g)	56.699	100.000	Cholesterol (mg)	0.004	0.007	Vitamin A - RAE (mcg)	138.443	244.172
Calories (kcal)	214.616	378.517	Carbohydrates (g)	23.547	41.530	Vitamin C (mg)	0.403	0.711
Calories from Fat (kcal)	105.314	185.742	Dietary Fiber (2016) (g)	1.134	2.000	Vitamin D - IU (IU)	74.117	130.720
Calories from SatFat (kcal)	46.283	81.630	Total Sugars (g)	1.798	3.172	Vitamin D - mcg (mcg)	1.853	3.268
Fat (g)	11.702	20.638	Added Sugar (g)	1.310	2.311	Sodium (mg)	176.238	310.830
Saturated Fat (g)	5.143	9.070	Protein (g)	3.876	6.836	Potassium (mg)	38.657	68.180
Trans Fatty Acid (g)	0.142	0.250	Water (g)	13.501	23.811	Calcium (mg)	6.522	11.503
Poly Fat (g)	1.724	3.040	Ash (g)	0.500	0.881	Iron (mg)	1.343	2.368
Mono Fat (g)	4.364	7.697	Vitamin A - IU (IU)	2768.864	4883.440			

US Nutrition Facts Panel - Baked

Nutrition Facts	
100 servings per container	
Serving size 1 croissant (57g)	
Amount per serving	
Calories	210
	% Daily Value*
Total Fat 12g	15%
Saturated Fat 5g	25%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 180mg	8%
Total Carbohydrate 24g	9%
Dietary Fiber 1g	4%
Total Sugars 2g	
Includes 1g Added Sugars	2%
Protein 4g	
Vitamin D 1.9mcg	10%
Calcium 10mg	0%
Iron 1.3mg	8%
Potassium 40mg	0%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

Canada Nutrition Facts Table - Baked

Nutrition Facts	
Valeur nutritive	
Per 1 croissant (57 g)	
pour 1 croissant (57 g)	
Calories 210	% Daily Value*
	% valeur quotidienne*
Fat / Lipides 12 g	16 %
Saturated / saturés 5 g	
+ Trans / trans 0.1 g	26 %
Carbohydrate / Glucides 24 g	
Fibre / Fibres 1 g	4 %
Sugars / Sucres 2 g	2 %
Protein / Protéines 4 g	
Cholesterol / Cholestérol 0 mg	
Sodium 180 mg	8 %
Potassium 40 mg	1 %
Calcium 10 mg	1 %
Iron / Fer 1.25 mg	7 %
*5% or less is a little, 15% or more is a lot	
*5% ou moins c'est peu, 15% ou plus c'est beaucoup	



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CLAIMS

Kosher: COR 162 Dairy

Other: Contains a Bioengineered Food Ingredient.



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STORAGE & HANDLING

Total Shelf Life from Production (Days): 180

Distributed: Frozen (-10 - 10°F)

Best Before Date Format: On case label: BEST BEFORE DATE: MM/DD/YY

Lot Code Format (explained): Applied by ink jet to the case: LOT# 1UB076 where 1 = last digit of production year, UB = United Bakery, 076 = Julian date of production.

Storage Conditions: Keep Frozen/Garder congelé

Shelf Life After Baking : Not applicable.

After Baking Storage Type: N/A

Shelf Life After Defrosting : 3 days covered

After Defrost Storage Type: Ambient

Min-Max. Distribution Temperature: Frozen (-10 - 10°F)

**Min. Shelf Life Remaining at
Receipt at DC (Days):** 30



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PREPARATION and / or BAKING INSTRUCTIONS

Thaw & Serve. If using entire case, remove from freezer and let stand at ambient temperature for at least 6 hours. If using fewer croissants, remove desired amount of croissants from case and place in a covered container or pan for at least 4 hours before enjoying.

Décongeler et servir. Si vous utilisez une caisse entière, sortez la caisse du congélateur et laissez la caisse à température ambiante pendant au moins 6 heures. Si vous utilisez moins de croissants, retirez la quantité souhaitée de croissants de la boîte et placez-les dans un récipient ou une casserole couverte pendant au moins 4 heures avant de les déguster.



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ADDITIONAL DETAILS

Distributed by/Distribué par:

Aspire Bakeries

Mississauga, ON L4W 0E1 Canada

1-844-99ASPIRE (1-844-992-7747)

www.aspirebakeries.com

Canada side of the label: Made in Canada from domestic and imported ingredients./Fabriqué au Canada à partir d'ingrédients canadiens et importés.

US side of the label: Product of Canada/Produit du Canada

REVIEWS AND APPROVALS:

Sarah Post, Director, R&D - QSR, February 24, 2021.

Maddie Gerling, Project Manager, Commercialization, February 24, 2021.

UPDATE:

T Mirzadeh, Regulatory Analyst (Contractor), Aug 30, 2021 - This document was updated to include the Aspire Bakeries logo, name and address.