

FINISHED PRODUCT SPECIFICATION CONFIDENTIAL

I. **PRODUCT:**
FULLY COOKED MAPLE SAUSAGE LINKS
MADE WITH MECHANICALLY SEPERATED CHICKEN BHA, BHT & CITRIC ACID
ADDED TO HELP PROTECT FLAVOR

CTI CODE: 5746012SEC
Date Issued: 12/11/2023
Supersedes: N/A
Original Issue: 12/11/2023

II. **PRODUCT DESCRIPTION:**
Fully Cooked portioned, mildly seasoned, maple flavored cooked sausage links.

III. **GENERAL SPECIFICATIONS**
All products conform to the requirements of the USDA and State Regulations, that compliance being indicated by the display of appropriate USDA inspection legend. All products are manufactured in accordance with Federal Good Manufacturing Practices and under sanitary conditions.

IV. **INGREDIENT STATEMENT:**
Mechanically Separated Chicken, Water, Soy Protein Concentrate, Contains 2% or Less of: Sugar, Salt, Spices, Dextrose, Brown Sugar, Dehydrated Pork Stock (Pork Stock, Natural Flavor), Maple Sugar, Seasoning (Glucose, Caramel Color, Corn Syrup, Pure Maple Syrup), Citric Acid, BHA, BHT.
Allergens: Soy.

V. **PHYSICAL SPECIFICATIONS:**

A. Size:	Individual: Varies
	Length: Target: 5" (127 mm) ± 1/4" (6 mm)
	Thickness: 18 mm ± 2.0 mm
B. Color:	Golden Brown.
C. Flavor and Odor:	Shall have typical breakfast maple sausage flavor and odor; free of rancid or off-flavor or odors.
D. Texture:	Moist, slightly chewy to bite.
E. Weight:	30 ± 2 gm

VI. **CHEMICAL SPECIFICATIONS:**

A. Moisture:	57.00%-68.0%*
B. Fat:	8.00%-20.00%*
C. Protein:	13.00%-19.00%*
D. Salt:	1.25% - 2.5%*

***Required for COA's**

VII. MICROBIOLOGICAL SPECIFICATIONS:		<u>TEST METHOD</u>
A. Total Plate Count	10,000 /g maximum*	AOAC/BAM
B. Total Coliform	100/g maximum *	AOAC/BAM
C. E. Coli:	10/g maximum*	AOAC/BAM
D. <i>Staphylococcus aureus</i> (coagulase positive):	10/g maximum*	AOAC/BAM
E. <i>Salmonella</i> :	Negative/25g*	AOAC/BAM
F. <i>Listeria Monocytogenes</i> :	Negative/25g *	AOAC/BAM

***Required for COA's**



VIII. **FOREIGN MATERIAL:**
Product passes through metal detection before packing. Metal detectors are calibrated to detect at least the following:
1.5 mm Ferrous
2.0 mm Non-Ferrous
2.5 mm Stainless Steel
Do not rerun rejected product through metal detector. Divert all suspect product to inedible.
Product is free from foreign materials such as, but not limited to, metal particles, dirt, hair, feathers, insects, wood, glass, plastic, etc.

IX. PACKAGING:

Primary Packaging (Food Contact)	Secondary Packaging
Opaque, Light blue, poly bags 22" x 20" x 30", 2 mil	Corrugated box 19 5/8" x 15 5/8" x 9 1/16" ECT: 44 lbs
Closure: Folded	Closure: Tape

Net Weight: 40 Lbs

Pallet Configuration: 6 tier x 5 high, on standard pallet. **Labeling & Coding Format**

Label Contains: KEEP FROZEN, Product Name, Product Code, Ingredient Declaration, and Establishment Number & Net Weight.

Case Code Format (inkjet printed): JJYY, MFG Code & hour code

Example:



X. STORAGE:

Product is stored, handled, and shipped in a sanitary manner, and maintained at a temperature of 0°F or below at all times.

XI. SHELF LIFE:

Frozen shelf life (stored at 0°F or below) is 365 days from manufacture.

XII. NUTRITIONAL *CALCULATED

5296012 Ruiz Maple Link			
Nutrients	Per 100g	Nutrients	Per 100g
Basic Components		Vitamin B3 - Niacin Equiv (mg)	0
Gram Weight (g)	100	Vitamin B6 (mg)	0
Calories (kcal)	212.6278	Vitamin B12 (mcg)	0
Calories from Fat (kcal)	145.6747	Biotin (mcg)	--
Calories from SatFat (kcal)	38.3455	Vitamin C (mg)	0.0044
Protein (g)	15.8259	Vitamin D - IU (IU)	0
Carbohydrates (g)	4.9084	Vitamin D - mcg (mcg)	0
Total Dietary Fiber (g)	0	Vitamin E - Alpha-Toco (mg)	0
Total Soluble Fiber (g)	0	Folate (mcg)	0
Dietary Fiber (US 2016) (g)	0	Folate, DFE (mcg DFE)	0
Soluble Fiber (US 2016) (g)	0	Vitamin K (mcg)	0
Total Sugars (g)	3.3583	Pantothenic Acid (mg)	0
Added Sugar (g)	0	Minerals	
Monosaccharides (g)	0	Calcium (mg)	142.0932
Disaccharides (g)	0	Chromium (mcg)	--
Other Carbs (g)	0	Copper (mg)	0.0004
Fat (g)	16.1861	Fluoride (mg)	0.0041
Saturated Fat (g)	4.2606	Iodine (mcg)	--
Mono Fat (g)	0.0359	Iron (mg)	2.5927
Poly Fat (g)	0.0232	Magnesium (mg)	13.3032
Trans Fatty Acid (g)	0.0181	Manganese (mg)	0
Cholesterol (mg)	100.835	Molybdenum (mcg)	--
Water (g)	54.9464	Phosphorus (mg)	0.6089
Ash (g)	3.4286	Potassium (mg)	225.7016
Vitamins		Selenium (mcg)	0
Vitamin A - IU (IU)	0.4444	Sodium (mg)	752.87
Vitamin A - RE (mcg)	0	Zinc (mg)	0
Vitamin A - RAE (mcg)	0	Poly Fats	
Carotenoid RE (mcg)	0	Omega 3 Fatty Acid (g)	0
Retinol RE (mcg)	0	Omega 6 Fatty Acid (g)	0
Beta-Carotene (mcg)	0	Other Nutrients	
Vitamin B1 - Thiamin (mg)	0	Alcohol (g)	0
Vitamin B2 - Riboflavin (mg)	0	Caffeine (mg)	0
Vitamin B3 - Niacin (mg)	0	Choline (mg)	0

Nutrition Facts	
serving size	(100g)
Amount per serving	
Calories	210
% Daily Value*	
Total Fat 16g	21%
Saturated Fat 4.5g	23%
Trans Fat 0g	
Cholesterol 100mg	33%
Sodium 750mg	33%
Total Carbohydrate 5g	2%
Dietary Fiber 0g	0%
Total Sugars 3g	
Includes 0g Added Sugars	0%
Protein 16g	
Vitamin D 0mcg	0%
Calcium 142mg	10%
Iron 3mg	15%
Potassium 226mg	4%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.	

Date Issued: 12/11/2023
Supersedes: N/A



Date	Revisions	Supersedes	Name
12/11/2023	New Spec	N/A	Estrada

XIII.

