

1.0 DESCRIPTION

Broccoli Stalk are prepared from the fresh, clean, sound stalks of the broccoli plant (Brassica Oleracea) Italica group, by trimming, washing, blanching, sorting and properly training. The product is frozen in accordance with good commercial practices and maintained at temperatures necessary for preservation.

2.0 COUNTRY OF ORIGIN



MEXICO

SPECIFICATION LIMITS	
SPECIFICATION	LIMIT
Country of Origin The country (ies) of origin for this material shall be provided in writing by the supplier	
SENSORY	
Color	Shall possess good color typical of young tender broccoli
Taste	The product shall have good characteristic normal flavor and be free from objectionable flavors or odors of any kind
PHYSICAL	
Free of foreign or extraneous matter	
Size ¾"	1/2" x ½" by random length
	Pieces < 1/4" -5%
	Pieces < ½" in diameter information
Texture	Firm, free from tough fibrous units.
Minor Blemish/Discolored Units	10%
Major Blemish/Discolored Units	5%
CHEMICAL	
Peroxidase	Negative at time of pack
MICROBIOLOGICAL	
Total Plate Count	100,000 UFC/g.
Coliform	100 UFC/g
Escherichia Coli	<10/ UFC/ g
SHELF LIFE	
Shelf life	24 months Stored at 0°F or below
SHIPPING AND STORAGE	
Temperature	0°F Product shall be transported and received under frozen conditions.
Bio-Security Requirements	
Full truckload trailers must be delivered with seals intact and seal number recorded on the bill of lading.	
PACKAGING	
Staples, metal clips, plastic ties or twist ties of	

any kind are not acceptable. Incidental additive, if any, from shipping containers, liner, tanks, etc, shall consist only of those approved by the relevant governing bodies for the country in which the product will be used.	
Shipping container must be sealed properly to maintain material quality.	
COMPOSITION	
VENDOR INGREDIENT STATEMENT	
BROCCOLI	
PACKAGING IDENTIFICATION	
Case or tote under client request	Coding requirements: BROCCOLI STALK IQF 1/2" Code Production

3.0 REFERENCIAS E INTERRELACIONES

4.0 CONTROL DE CAMBIOS

Revisión	Descripción del cambio		Date
	Decía:	Ahora dice:	
0		Nueva Emisión:	October, 2017

ELABORÓ	REVISÓ	APROBÓ
Claudia Tinajero Ramírez QA Manager	Laura Patricia Palacios QA Manager	Jaime Usabiaga G. General Manager

