

Ingredient Statement: Sample Size = 5 cases Sample Frequency = 2 / shift
 Potatoes, Salt, contains 2% or less of Dextrose, Sodium Acid Pyrophosphate
 added to maintain natural color.

Shelf Life: 24 months @ 0°F.

Foreign Material Requirements:

Foreign Material: Sample Size = 1 pound Sample Frequency = 60 minutes
 The product shall be free of all foreign material.

Physical Requirements:

Sample Size = 1 pound Sample Frequency = 60 Minutes or as otherwise stated in procedure manual.

Color: Acceptable/Unacceptable

Minor Defects: USL = 20 units

Major Defects: USL = 5 units

Critical Defects: USL = 1 units

Total Defects: USL = 20 units

Frozen Product Temperature:
 USL = 20°Fahrenheit
 Target = 0°Fahrenheit
 LSL = -10°Fahrenheit

Flavor and Odor: The product shall have a good characteristic flavor and odor with no objectionable flavors or odors.

Microbiological Requirements:

Sample Size & Frequency: One pound, four times per shift minimum.

Aerobic Plate Count: USL = 100,000/g

Coliform Count: USL = <100/g

E.coli: USL = <10/g

Staphylococcus aureus: USL = <10g

Mold/Yeast: USL = 500/g

ACKNOWLEDGED AND AGREED:

[Company Name]

By: _____

Name: _____

Title: _____

Date: _____

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