

Print Date
Page 1 of 10
UserID PHIL.PERKINS

### **CUSTOMER SPECIFICATION**

PO Box 430 Siloam Springs AR 72761 (479) 524-8151

# **SPEC SUMMARY**

 Product Code:
 11322
 Effective Date:
 09 Dec 2021

 Customer Code:
 Replaces Date:
 17 Dec 2021

 Brand:
 SAGER CREEK
 UPC Code:
 072562113221

 GTIN:
 1 00 72562 11322 8

**PRODUCT NAME:** READY TO COOK CHICKEN LEG QUARTERS CONTAINS UP TO 2% SOLUTION OF WATER AND VINEGAR

#### **Claims and Callouts:**

### **Ingredient Statement**

READY TO COOK CHICKEN LEG QUARTERS CONTAINS UP TO 2% SOLUTION OF WATER AND VINEGAR

Storage Requirements	Min Storage Temp	Max Storage Temp
12 MONTH	-10.0F	0.0F

### **PRODUCT FACTS**

Target	Range	Requirement Defect	Def Tol %	Comments
		Not Equal to Target	0 %	SEE CORPORATE POLICY
Target	Range	Requirement Defect	Def Tol %	Comments
4 bag		NOT FACE UP	0 %	FACE UP
Target	Range	Requirement Defect	Def Tol %	Comments
		Any holes, tears, bad seals,	etc. 0 %	Scale
Target	Range	Requirement Defect	Def Tol %	Comments
10 lb		Not Equal to Target	0 %	Calibrated Scale
Target	Range	Requirement Defect	Def Tol %	Comments
<b>r</b> 40 lb		Outside of Range	0 %	
Target	Range	Requirement Defect	Def Tol %	Comments
		TI X HI NOT 5x9 =45	0 %	Each sphere must be detected and automatically rejected 3/3 passes.
Target	Range	Requirement Defect	Def Tol %	Comments
		Not Equal to Target	0 %	SEE CORPORATE POLICY
Target	Range	Requirement Defect	Def Tol %	Comments
0 in	Max 1.5 in	> 1.5"	16.67 %	
	Target 4 bag Target 10 lb Target 40 lb Target Target	Target Range 4 bag  Target Range 10 lb  Target Range 10 lb  Target Range T40 lb  Target Range Target Range	Target Range Requirement Defect A bag Requirement Defect Any holes, tears, bad seals, Target Range Requirement Defect Any holes tears, bad seals, Target Range Requirement Defect Not Equal to Target Target Range Requirement Defect Outside of Range Target Range Requirement Defect TIX HI NOT 5x9 = 45  Target Range Requirement Defect Not Equal to Target Requirement Defect Not Equal to Target Range Requirement Defect Not Equal to Target	Target Range Requirement Defect Def Tol % 4 bag NOT FACE UP 0 %  Target Range Requirement Defect Def Tol % Any holes, tears, bad seals, etc. 0 %  Target Range Requirement Defect Def Tol % 10 lb Not Equal to Target 0 %  Target Range Requirement Defect Def Tol % Outside of Range 0 %  Target Range Requirement Defect Def Tol % Target Range Requirement Defect Def Tol % Target Range Requirement Defect Def Tol % Target Range Requirement Defect Def Tol % Target Range Requirement Defect Def Tol % Target Range Requirement Defect Def Tol % Not Equal to Target 0 %



Print Date
Page 2 of 10
UserID PHIL.PERKINS

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BROKEN BONES	0		Any protruding or larger bones broken in half	16.67 %	
	Target	Range	Requirement Defect	Def Tol %	Comments
FEATHERS	0 in	Max 1 in	1 feather > 1"; or 5 < 1" equals feather defect	18.33 %	
	Target	Range	Requirement Defect	Def Tol %	Comments
FOREIGN MATERIAL			Any	0 %	
	Target	Range	Requirement Defect	Def Tol %	Comments
MISCUTS			A piece with no back portion attached to the product.	8.33 %	No mangled pieces; no more than 1 piece of drum or thigh to make bag weight
	Target	Range	Requirement Defect	Def Tol %	Comments
SKIN COVERAGE	100 pt	Max 90 pt	< 90%	0 %	Must have 90% skin coverage
	Target	Range	Requirement Defect	Def Tol %	Comments
TEARS_HOLES	0 in	Max 2 in	> 2.0"	16.67 %	



Print Date
Page 3 of 10
UserID PHIL.PERKINS

### **CUSTOMER SPECIFICATION**

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# **PACKAGING**

Description Dimension Color Burst

PKG BODY KRAFT 22.75 X 15.25 X 4.125 FOR 22.75 in x 15.25 in x 4.125 in Brown

MULTIPLES 031754

Cube Tare Thickness

0.56

Description Dimension Color Burst

PKG LID 23.4375 X 15.75 X 4.25 11598 SWC 23.4375 in x 15.75 in x 4.25 in Brown

031863

Cube Tare Thickness

0.57

Description Dimension Color Burst

PKG PRINTED BILINGUAL FILM SWC 4.10 x x Clear

LEG QTR FROZEN SAGER CREEK G21243 044723

Cube Tare Thickness

Tare Thickness 0.0629 4.0 mil

### **CODE DATING**

	Location	Format	To Be Applied	Print Frequency	Plant ID
SIMMONS Retail Bag P-####	Retail Bag	P-####	P-727		SWC
SIMMONS Retail Bag Standard Year, Julian, Plant ID, Line	Retail Bag	Year, Julian, Plant ID, Line	1345SWC02		SWC
SIMMONS Master Case Code Date - YJJJ, Plant ID, HH:MM	Master Case	Year, Julian, Plant ID, Military Time	4345SWC1600		SWC
SIMMONS MASTER CASE LABEL PRODUCTION DATE: MM/DD/YY	Label for Master Case	MM/DD/YY	Production Date: 10/18/17		SWC

# **Pallet Arrangement**



Print Date
Page 4 of 10
UserID PHIL.PERKINS

## **CUSTOMER SPECIFICATION**

PO Box 430 Siloam Springs AR 72761 (479) 524-8151

 Units Per Case:
 4.0

 Tie:
 5

 High:
 9

 Cases:
 45

Comments: TIE STACKED: Tie Stack Entire Pallet

**Gross Weight:** 

Tare Weight: 1.2033

**Net Weight:** 

#### **LABELING**

**OPM Code** 041538 Description LABEL 3 X 6 THERMAL WHITE Supplier C&J LABELS - FT SMITH, AR Supplier Code 041538 Dimension 3 in x 6 in x Color Rank PRIMARY Plant SWC **LID#** G21499 Ink Color BLACK Logo Signature Line Label Count 1.0 **Lead Time Days OPM Code** 044723 Description PKG PRINTED BILINGUAL FILM SWC 4.10 LEG QTR FROZEN SAGER CREEK G21243 044723 Supplier PACKAGING SPECIALTIES (Fayetteville) Supplier Code 44723 Dimension xx Color Clear Rank PRIMARY Plant SWC LID# G21243 Ink Color MULTICOLORED Logo Signature Line Label Count 4.0 Lead Time Days 30.0



(479) 524-8151

Print Date
Page 5 of 10
UserID PHIL.PERKINS

**Supporting Document Image - Nutrition Facts Panel** 

Serving Size/Tamaño d			4 oz (112	g),
edible portion/porción c				00
Servings Per Container	/Porcion	es por i	ecipiente	26
Amount Per Serving/Cantidad	por poreid	in		
Calories/Calorías 180	por porose			
Calories from Fat/Caloría	as de gra	sa 110		
	%	Dally Valu	e*/% de val	or diario
Total Fat/Grasa total 12	<u>2g</u>			18%
Saturated Fat/Grasa sat	turada 3	.5g		189
Trans Fat/Grasa trans (	)g			
Cholesterol/Colesterol	90mg			30%
Sodium/Sodio 120mo	q			59
Total Carbohydrate/Car	bohidra	to total	0g	09
Dietary Fiber/Fibra dieté	etica og			09
Sugars/Azúcares Og				
Protein/Proteina 18g				
Vitamin/Vitamina A 4%		VCI	/Vitamina	0.00
	3 31	· recurring	· · · · · · · · · · · · · · · · · · ·	C 0%
Calcium/Calcio 0%			erro 6%	
*Percent Daily Values are bas values may be higher or low	sed on a 2	olao 000,	ie diet. You	r daily
Porcentajes de valores diari	er depend os basado	s en una	dieta de 2.0	00
calorías. Sus valores diarios	pueden se	er mayore	s o menore	s
dependiendo de sus necesio				
Total Fat/Grasa total	Calories/C	Menos de	2,000 650	2,500 80a
Saturated Fal/Grasa saturada		Menos de	20g	25q
Cholestero/Colesterol		Menos de	300mg	300mg
Sodium/Sodio	Less than	Menos de	2,400mg	2,400m
Potassium/Potasio	Less than	Menos de	3,500mg	3,500m
Total Carbohydrate/Carbohidrato to	otal		300g	375g
Dietary Fiber/Fibra dietética			25g	30g



Print Date
Page 6 of 10
UserID PHIL.PERKINS

### CUSTOMER SPECIFICATION

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# **Supporting Document Image - SWC Master Case Label**



KEEP FROZEN
MANTENER CONGELADO

11322

READY TO COOK CHICKEN LEG QUARTERS

CONTAINS UP TO 2% SOLUTION OF WATER AND VINEGAR

STOLESO, AND LESO, AND LES

G21499

CUARTOS DE PIERNA DE POLLO LISTO PARA COCINAR

CONTIENE HASTA UN 2% DE SOLUCIÓN DE AGUA Y VINAGRE

4289 SWC 2:10 PRODUCTION DATE: 10/21/21

DISTRIBUTED BY / DISTRIBUIDO POR: SIMMONS PREPARED FOODS INC. SILOAM SPRINGS, AR 72761

NET WEIGHT: 40 LBS.

PESO NETO: 18.14 KG



Print Date
Page 7 of 10
UserID PHIL.PERKINS

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# **Supporting Document Image - SWC Retail Film**



# **COOKING INSTRUCTIONS**

**INSTRUCTIONS:** 

Using a digital thermometer, cook to internal temperature of 185 degrees F to ensure fully cooked chicken.

# **COMPLIANCE**

#### **Known To Contain**

Allergens	Present	Source / Comment
Any process aids or incidental additives that are derived from any of the "Big 8" allergens otherwise not accounted for	NO	
Nuts/Nut Oil and their Derivatives	NO	



Print Date
Page 8 of 10
UserID PHIL.PERKINS

## PO Box 430 Siloam Springs AR 72761 (479) 524-8151

### **Known To Contain**

Allergens	Present	Source / Comment
Peanut/Peanut Oils and their Derivatives	NO	
Nut Oil Refined	NO	
Nut Oil Derivatives	NO	
Peanut Oil Derivatives	NO	
Egg/Egg Products	NO	
Soy/Soybeans/Soy Derivatives	NO	
Milk/Milk Products (including Lactose)	NO	
Fish/Seafood/Marine	NO	
Peanut Oil Pressed	NO	
Peanut Oil Refined	NO	
Nut Oil Pressed	NO	
Wheat/Wheat Derivatives	NO	
Sesame	NO	
Gluten	NO	

## **Known to Contain**

Intolerances	Present	Source / Comment
Antioxidants	NO	
Soy Oil Refined	NO	
Pork	NO	
Added Glutamates/Monosodium Glutamate	NO	
Animal Fat/Oil	NO	
Poultry	YES	Chicken leg meat and skin
Soy Oil Derivatives	NO	
Sheep	NO	
Hydrolyzed Animal	NO	



Print Date
Page 9 of 10
UserID PHIL.PERKINS

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### **Known to Contain**

Intolerances	Present	Source / Comment
Hydrolyzed Vegetable	NO	
Artificial Sweetners	NO	
FD and C Yellow #5	NO	
Seed Oil Pressed	NO	
Soy Oil Pressed	NO	
Oil is cold pressed	NO	
Sulfites	NO	
Seed Oil Refined	NO	
Other Animal	NO	
Lecithin	NO	
Gluten (including wheat, rye, barley, oats, tritcale, or their derivatives)	NO	
Glutamate	NO	
Food Starch	NO	
Yeast Extract	NO	
Legumes	NO	
Beef	NO	
Oil is refined	NO	
Seed/Seed Oil and their Derivatives (including sesame, poppy, sunflower, cottonseed)	NO	
Animal Products/Bi-Product	NO	



Print Date
Page 10 of 10
UserID PHIL.PERKINS

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REA		111	1 1 1	ı ık
$1 \times 1$		10		Or.

Target	Range	